Base Number Titration of Crude Oil Samples

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Experimental Materials

Electrode:	Orion model 81-02 Combination pH electrode with filling solution of
	saturated NaClO ₄ in Isopropanol
Titrant:	5ml 70% HClO ₄ , 15ml (CH ₃ CO) ₂ O dilute to 1000ml with glacial HAc
Spiking sol'n:	~ 0.5g Quinoline dilute to 100ml with Decane
Standard sol'n:	~0.2g KHP dilute to 250ml with HAc

Titration Procedures

- a) Orion model 520A pH meter calibration with pH 4 and 7 buffers
- b) Set the Brinkmann Buret/Dispenser 350 at DISC C mode with titration rate 0.4-0.6 ml/min
- c) Titrant standardization with 50ml KHP standard solution
- d) 1ml spiking solution in 50ml MIBK solvent titration with standardized titrant
- e) 1ml crude oil in 50 MIBK solvent, spiked with 1ml spiking solution titration with standardized titrant

Calculations

The molarity concentration of titrant (N) is calculated as such:

$$N = 1000 \times W_{KHP} / (204.23 \times V_{eq})$$

in which, W_{KHP} is the amount (g) of KHP in 50ml of KHP standard solution, and V_{eq} is the amount of titrant (ml) consumed by 50ml KHP standard solution at the equivalent point.

The base number (BN) of a crude oil sample, in terms of mg KOH/g oil, is calculated as such:

$$BN = (V_{eq}\text{-}b_{eq}) \times N \times 56.1 / W_{oil}$$

in which, V_{eq} is the amount of titrant (ml) consumed by crude oil sample and spiking solution at the equivalent point, and b_{eq} is the amount of titrant (ml) consumed by 1ml spiking solution at the equivalent point.